



Introduction of a Test Bench – Localized pressure analysis to optimize lithium-ion battery lifetime

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Abstract

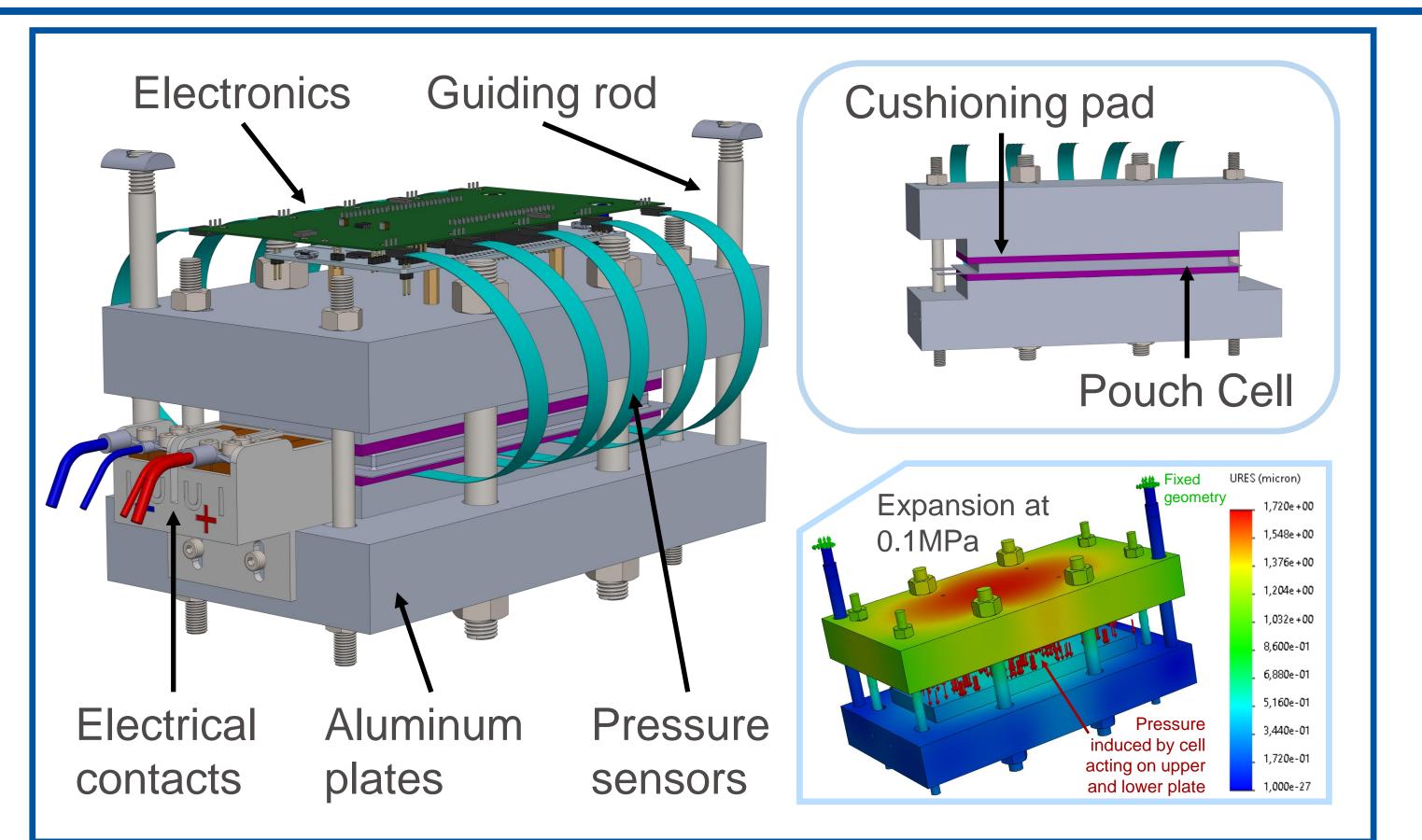
The pressure acting on a lithium-ion battery cell is an important parameter in battery design. Analyzing local pressure distributions aim to homogenize cell degradation. A rigid plate structure using resistive pressure sensors and a cushioning pad is presented.

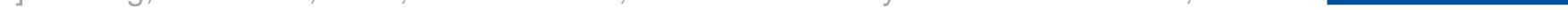
Conclusion

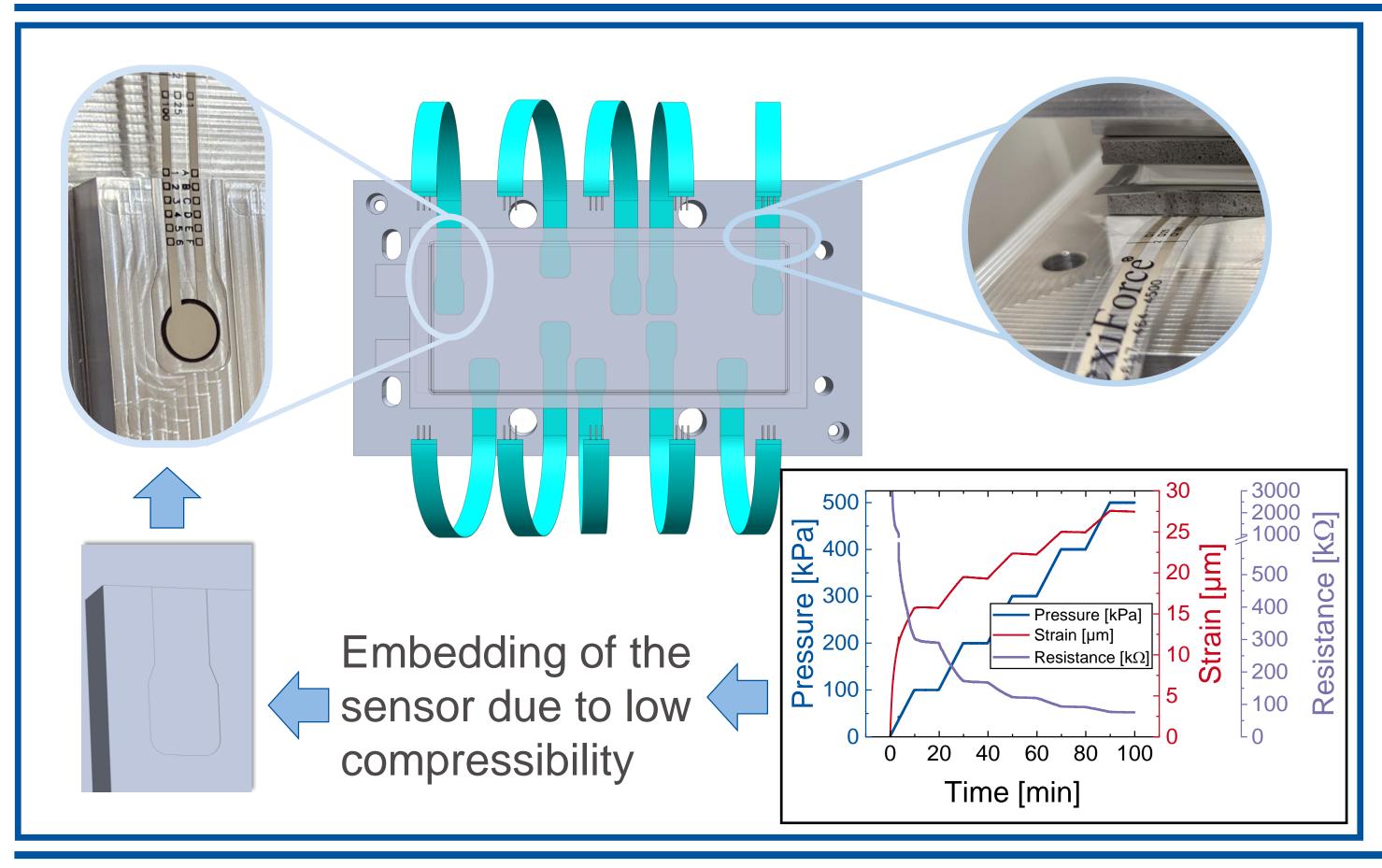
This test bench is designed for localized pressure analysis using embedded resistive pressure sensors enabling detection of pressure change during cell cycling and cell's irreversible expansion. The cushioning pads used as buffer layers provide a spatially resolved pressure deflection characteristic and a semi-linear behavior over cell's expected irreversible expansion.

Experimental Setup for Pouch Cells

- Cell (Kokam 11.6Ah SLPB065070180) is centered between aluminum (2618-T61) plates
 - Maximum expansion: 1.72µm (0.1MPa) - 17.2µm (1MPa)
- Two cushioning pads (CPD) are used as buffer layers (BISCO[®] HT-840 Silicone Foam 4.8mm)
- Pressure sensors (Tekscan FlexiForce A201) are embedded in lower aluminum plate
- Electronic for sensor data measurement [1] [1] S. Berg, H. Laufen, et al.; Session 3C-3; Advanced Battery Power Conference; 2022





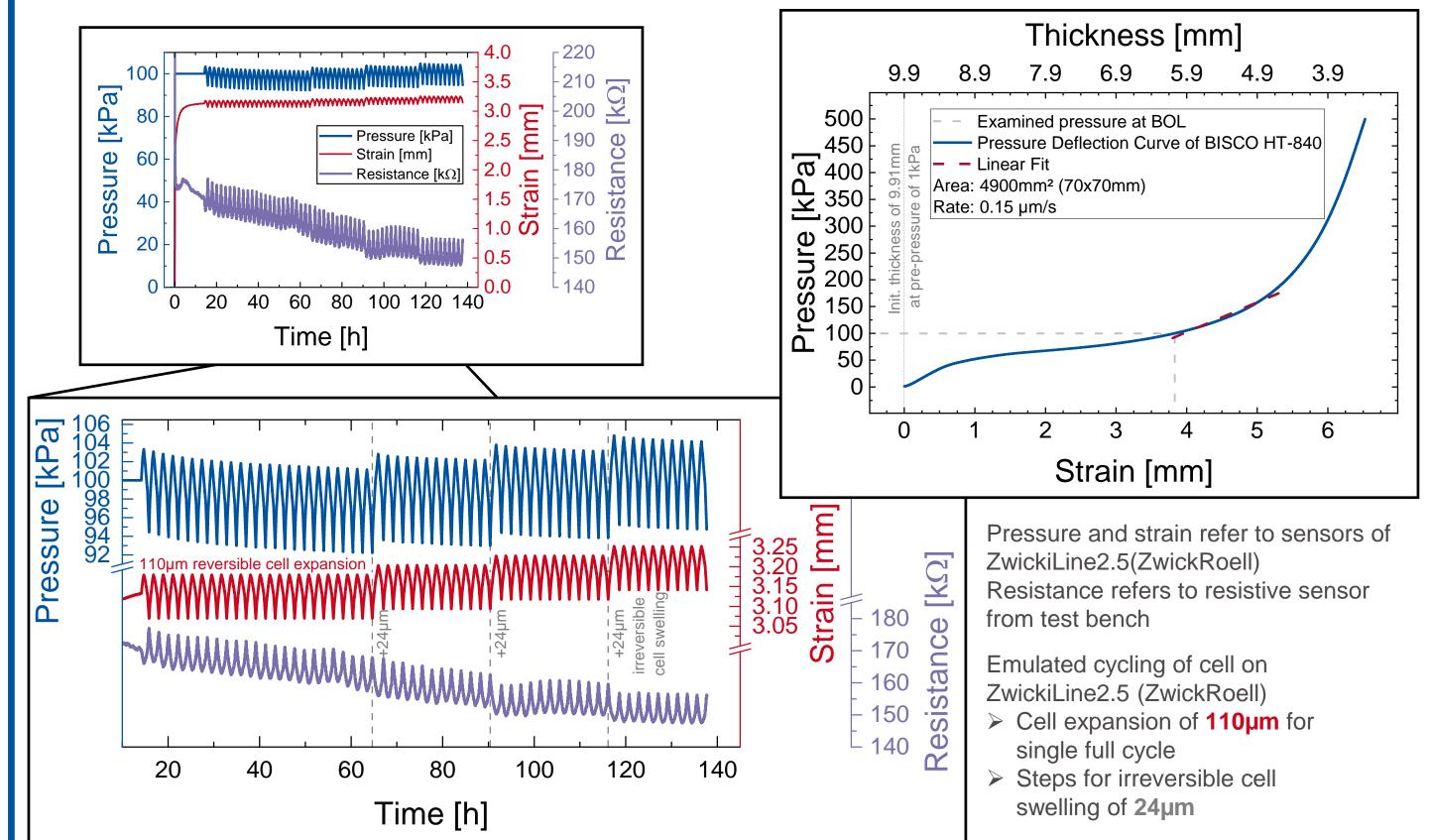


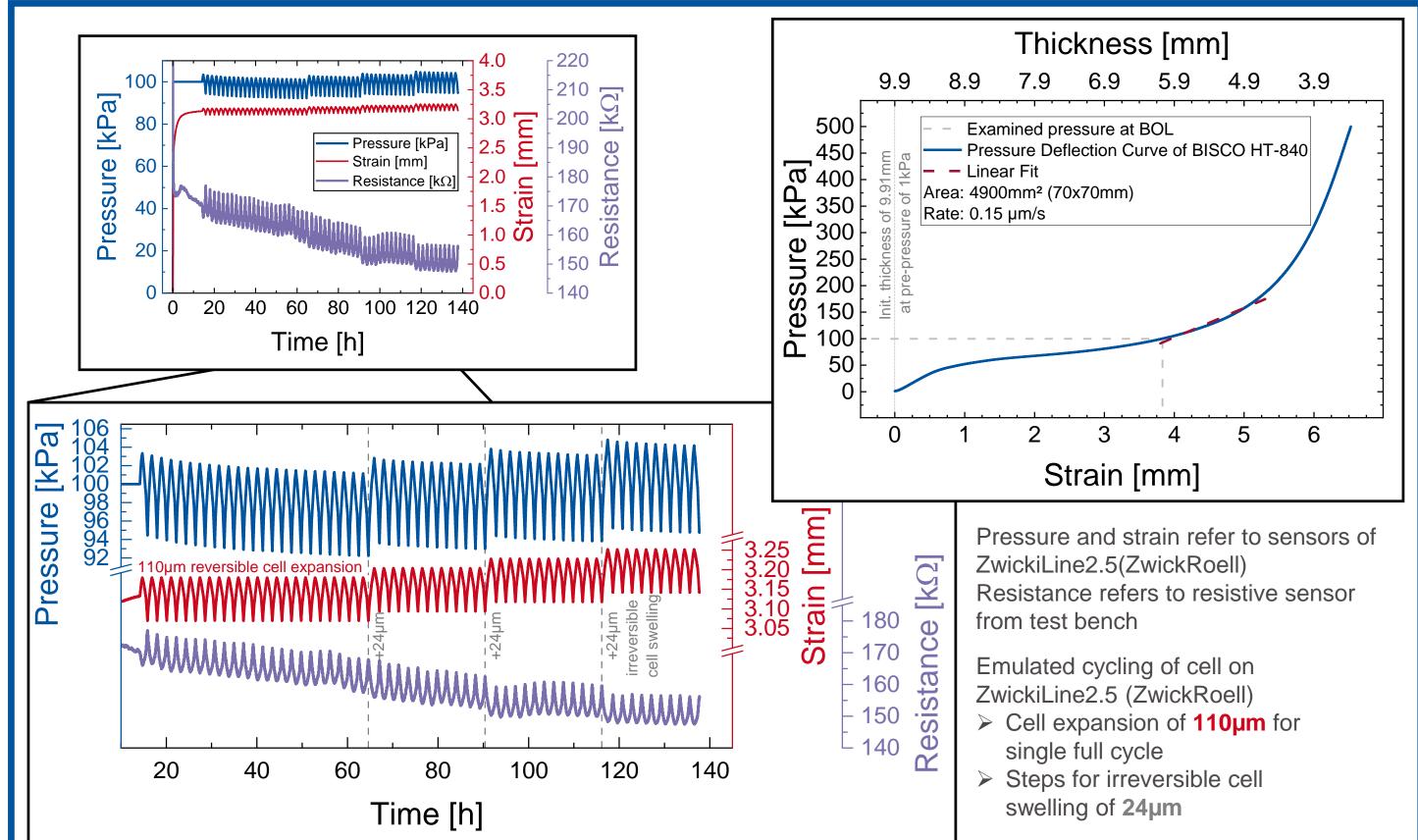
Embedding of resistive Pressure Sensors

- Sensors are embedded into lower aluminum plate due to low compressibility of sensor's material
 - Avoiding pressure peaks on cell
- Sensors are distributed on lower aluminum plate to measure pressure distribution of cell during operation
 - Localized pressure analysis to investigate pressure patterns regarding homogenized degradation

Examined pressure range

Medium pressure is reported to improve cell performance [2]





- Examined pressure at begin of life (BOL): 100kPa
- Maximum expected irreversible cell swelling until end of life (EOL) of 1.5mm
 - Cushioning pad shows semi-linear behavior
- Cycling of cell leads to change of approximately 10kPa in pressure and approximately $10k\Omega$ in resistance

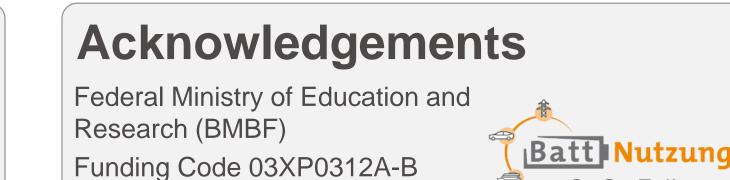
[2] S. Hahn et al.; Journal of Energy Storage (2021); doi: 10.1016/j.est.2021.102517

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